

# Installation Training Seminar

ILS-2600-0IR  
ILS-3600-0IR

ILS-2600-0IR  
White (L-865(L)) LED Lighting Systems

ILS-3600-0IR  
Dual (L-865(L)/L-864(L)) LED Lighting  
Systems



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Tower Lighting, LLC™

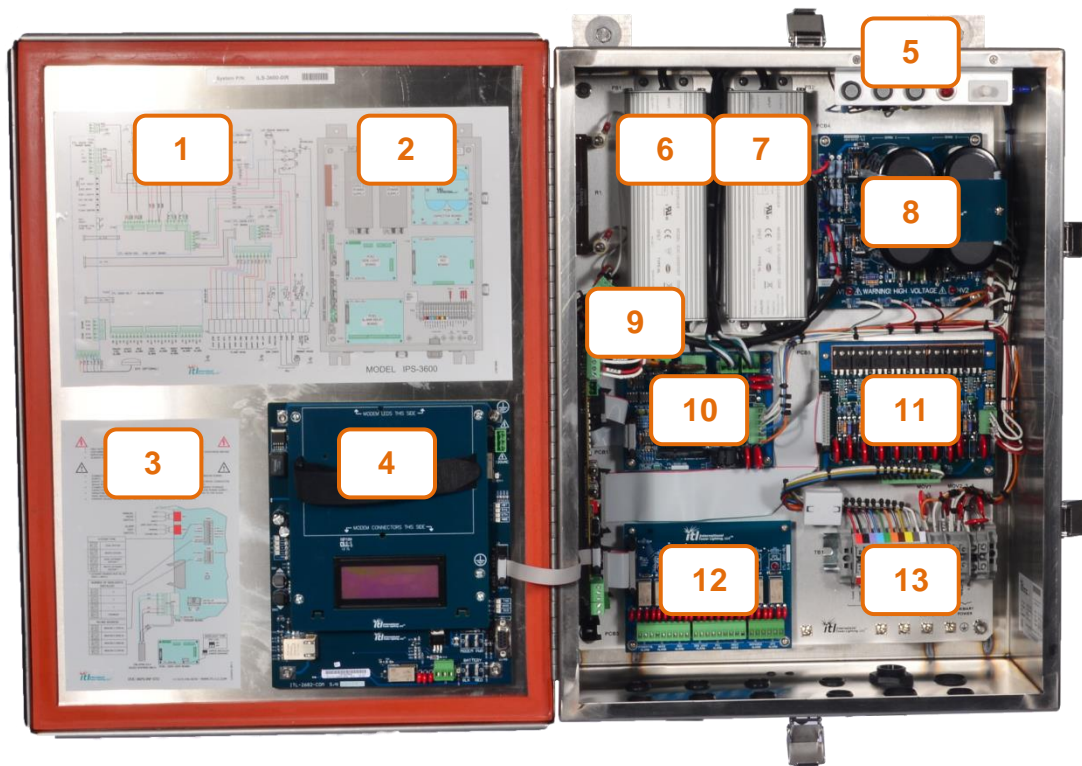
## Front Matter

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## Power Supply Layout



- |   |   |    |  |
|---|---|----|--|
| 1 | System Wiring Diagram                                   | 8  | Capacitor Board PCB4   |
| 2 | System Layout   | 9  | Timing and Trigger Board PCB1                                  |
| 3 | Configuration Settings Description                      | 10 | Side Light Control Board PCB2                                  |
| 4 | MON-2682 Communication Board                            | 11 | FET Driver Board PCB5  |
| 5 | Fuses (Input Power/PEC/Side Light) and Interlock Switch | 12 | Alarm Status / Contacts PCB3                                   |
| 6 | Power Supply #1   | 13 | Flash Head / Side Light / PEC / Input Power Terminal Block TB1 |
| 7 | Power Supply #2   |    |  |

## Cable Stripping / Termination

- ❑ Individual conductor's outer insulation not cut/damaged. (Usually where outer jacket was removed) (Fig. 2)
- ❑ Conductors stripped without removing wire strands. (Use correct stripping tool for wire gauge) (Fig. 3)

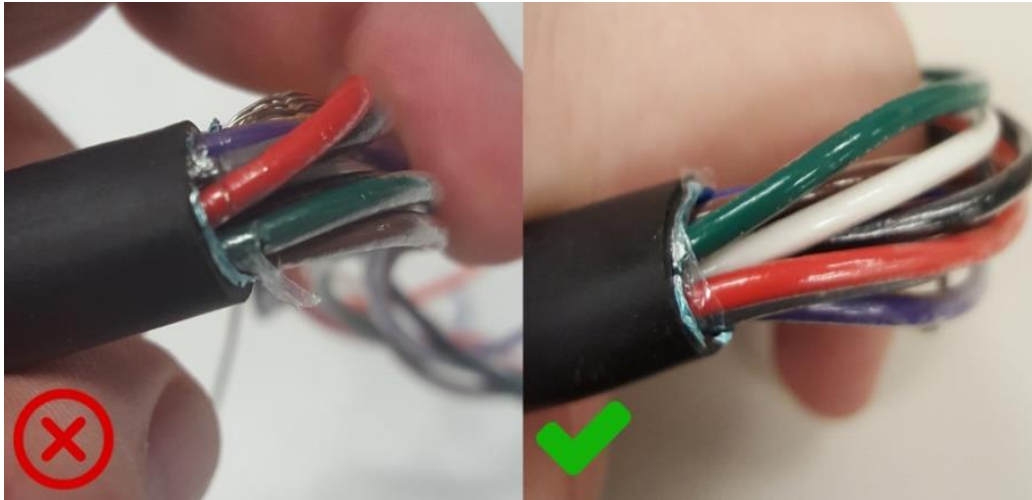


Figure 2

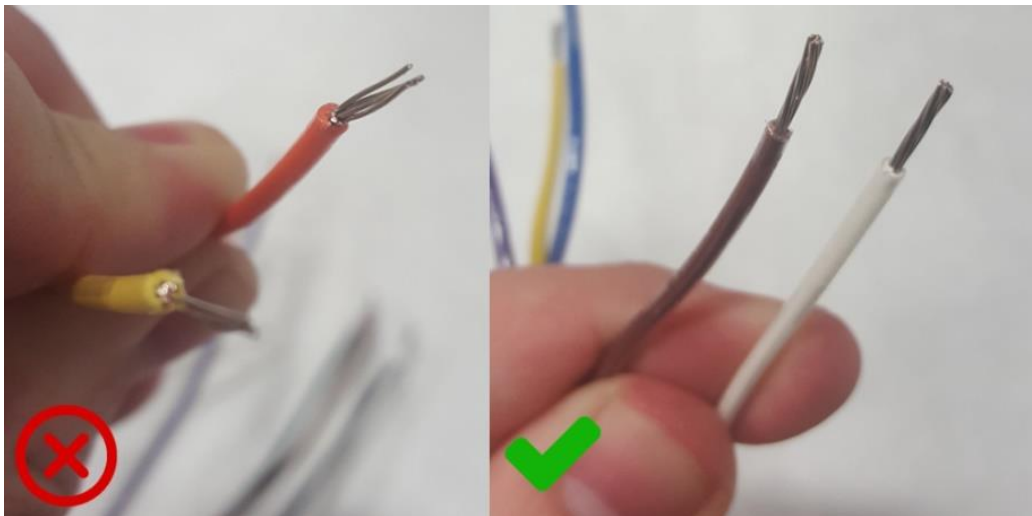


Figure 3

## Flash Head / Flash Head Cable Install

- ☐ Lightning rod installed no less than 18" away from and 36" above flash head (Fig. 3)
- ☐ Flash head mounted with bolts included without obstructions allowing 360° view (Fig. 4)
- ☐ Cable gland secured around cable to prevent water intrusion (Fig. 4)
- ☐ Drip loop created on cable exiting flash head (Fig. 4)
- ☐ Cable secured to tower no more than 12" away from flash head with no stress on cable gland (Fig. 4)
- ☐ Level the flash head both the North-South and East-West directions with user supplied level (Fig. 5)
- ☐ Cable secured to the tower utilizing 2-3-4 method no more than every 5' (See Manual)
- ☐ Cable secured 6" directly above and below and cross angles or tower leg flanges leaving 1" of space between cable and flange/angle (Fig. 6)
- ☐ Cable mounted behind and not extending past any climbing pegs (See Manual)
- ☐ Stainless steel cable support installed below service loop and secured to tower (Fig. 7)
- ☐ 24-48" service loop installed vertically to the tower below the flash head (Fig. 8 See Fig. 9 for incorrect Service loop)
- ☐ Cable connections on terminal block wired to provided color code (Fig. 10)
- ☐ Drain wire secured to ground lug and as short as possible (Fig. 10)
- ☐ 24-48" service loop installed at base of tower near flash head surge suppressor (Fig. 11)
- ☐ 24-48" service loop installed at base of tower near power supply (Fig. 12)
- ☐ Drip loops created before entering lighting controller (Fig. 13)



## Flash Head / Flash Head Cable Install



Figure 3



Figure 4



Figure 5



Figure 6



Figure 7



Figure 8



Figure 9

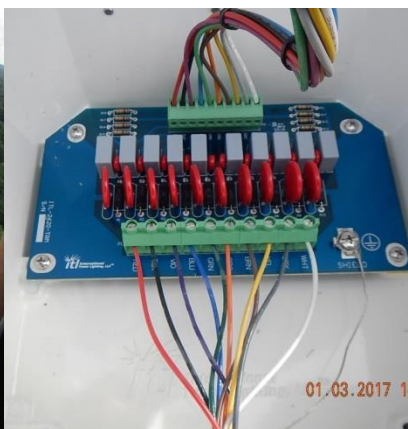


Figure 10



Figure 11

## Flash Head / Flash Head Cable Install



**Figure 12**



**Figure 13**

## Side Light / Side Light Cable Install

- ☐ Side Lights secured to tower using supplied mounts no more than 2' from tower (Fig. 14)
- ☐ All cable glands secured around cable to prevent water intrusion (Fig. 14)
- ☐ Stainless steel cable support installed below service loop and secured to tower (Fig. 15)
- ☐ Cable secured to the tower utilizing 2-3-4 method no more than every 5' (See Manual)
- ☐ Junction box mounted to tower securely in correct orientation and service loop mounted below junction box vertically (Fig. 16 & Fig. 17)
- ☐ Cable secured 6" directly above and below and cross angles or tower leg flanges leaving 1" of space between cable and flange/angle (Fig. 18)



**Figure 14**



**Figure 15**



**Figure 16**



**Figure 17**



**Figure 18**

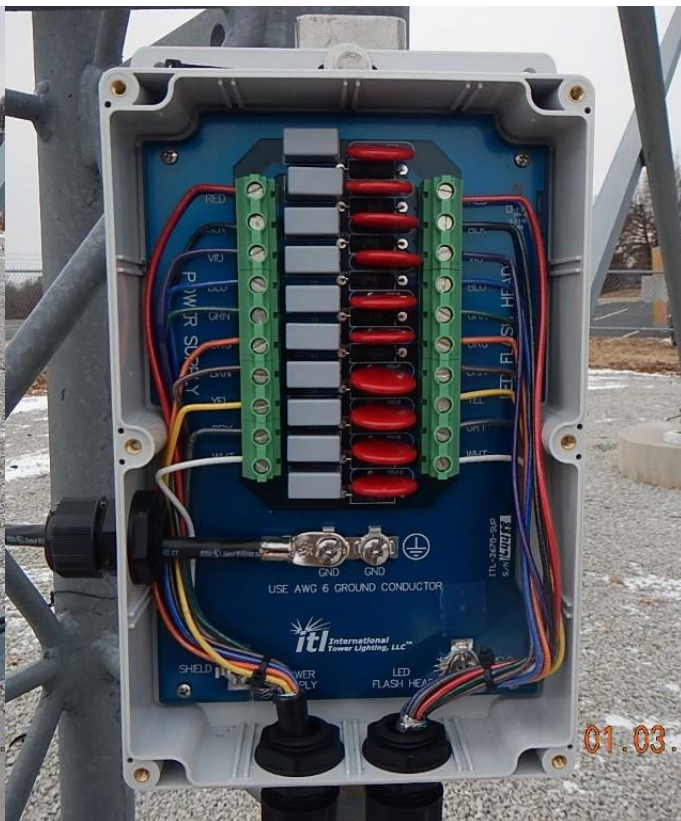


## Flash Head Surge Suppressor

- ☐ Mounted close to the tower ground buss bar (Fig. 19)
- ☐ Supplied ground wire should be grounded to tower ground buss bar without extending (Fig. 19)
- ☐ Cable glands secured to prevent water intrusion (Fig. 19)
- ☐ Enclosure cover secured with provided gasket and six mounting screws (Fig. 19)
- ☐ Flash head cable mounted to right terminal block following provided color code. Cable to lighting controller mounted to left terminal block following provided color code (Fig. 20)
- ☐ Drain wires mounted to grounding lugs and as short as possible (Fig. 20)



**Figure 19**



**Figure 20**

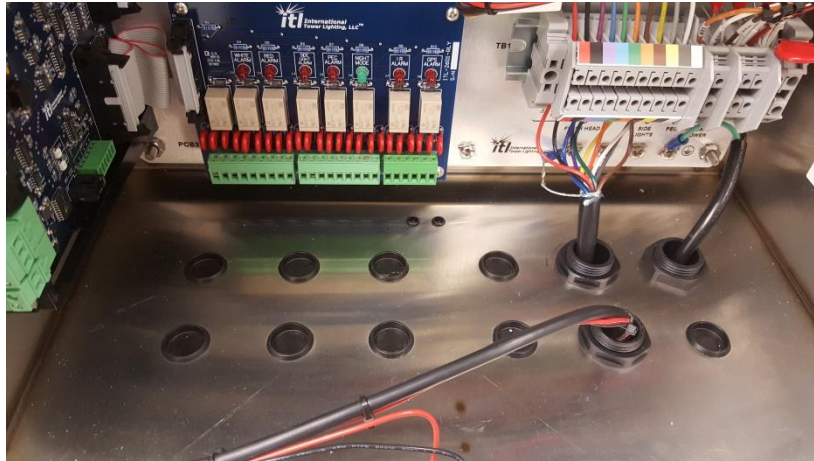
### **Photo Electric Cell (PEC)**

- ☐ PEC mounted vertically with supplied materials
- ☐ PEC facing north with no obstructions or light sources to affect proper operation

### **Power Supply Install**

- ☐ System mounted upright away from and direct RFI (Radio Frequency Interference)
- ☐ No holes created in system other than the bottom of the enclosure (Fig. 22)
- ☐ All unused holes sealed to prevent intrusion of debris/animals/insects (Fig. 22)
- ☐ Door must open 180 degrees freely without obstruction
- ☐ Flash head cable wires connected to TB1 positions 1-10 following color code on TB1 (Fig. 23)
- ☐ Side Light cable installed on TB1 positions 11 & 12 with ground connected to ground lug (Fig. 23)
- ☐ Photo Electric Cell (PEC) cable installed on TB1 positions 13-15 (Fig. 23)
- ☐ Input power cable installed on TB1 positions 16 & 17 with ground connected to ground lug (Fig. 23)

## Power Supply Install



**Figure 22**



**Figure 23**



## Testing

- ☐ System operates in day mode for 10 consecutive minutes without any alarm LEDs on PCB3
- ☐ With PEC covered system switches to night mode within one minute
- ☐ With PEC covered and system in night mode verify operation with no alarm LEDs on PCB3 for at least 10 consecutive minutes

